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	FE 01	FE 10	FE 11	FE 12	FE 13	FE 20	FE 30	FE 40	FE 50	FE 60	FE 70
	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300	MINILAB 300
	Fe Orientation	Cast Iron	Ni Hard Cast Iron	Ni Resist Cast Iron	High P Cast Iron	Carbon & Low Alloy	Cr Steel Cr/Ni Steel	Stainless Steel	Tool Steel	Free Cutting	Mn-Steel
Al	0.002-1.8	0.002-0.1			0.002-0.1	0.002-1.8	0.002-0.3	0.005-0.1		0.002-0.1	0.002-0.5
As	0.01-0.1					0.01-0.1					
В	0.001-0.1	0.001-0.05			0.003-0.05	0.003-0.05		0.003-0.1			
Bi	0.005-0.1					0.005-0.1				0.005-0.05	
С	0.002-4.5	2.0-4.5	2.0-4.5	1.3-3.5	2.0-4.1	0.002-1.3	0.005-2.0	0.005-1.0	0.3-1.4	0.004-1.3	0.001-1.5
Ca	0.001-0.01	0.0005-0.008				0.0005-0.01		× ×		1100	1-1-14
Ce	0.005-0.1	0.005-0.1					÷				
Co	0.005-18.0	0.005-0.2			0.005-0.2	0.005-1.0	0.005-0.2	0.005-0.5	0.05-10.0	0.008-0.2	
Cr	0.002-40.0	0.002-3.0	0.1-9.0	0.05-9.0	0.002-1.5	0.002-5.0	8.0-25.0	5.0-35.0	1.9-5.0	0.002-5.0	0.005-4.0
Cu	0.002-6.0	0.002-1.5		0.1-8.1	0.002-1.5	0.002-1.0	0.01-1.5	0.01-6.0	0.01-0.1	0.002-1.0	0.002-0.5
Fe#2	REF	REF	REF	REF	REF	REF	REF	REF	REF	REF	REF
La	0.005-0.03	0.005-0.03									
Mg	0.0005-0.1	0.0005-0.1									
Mn	0.002-20.0	0.02-2.2	0.2-2.2	0.1-6.8	0.02-2.2	0.002-2.0	0.01-2.0	0.05-2.0	0.1-0.5	0.05-2.0	0.002-20.0
Mo	0.002-10.0	0.002-1.2	0.002-1.2	0.002-1.4	0.002-1.2	0.002-2.0	0.01-2.5	0.002-2.5	0.1-10.0	0.002-2.0	
N *							0.05-1.0	0.05-1.0			
Nb	0.002-1.5	0.002-0.06		0.002-0.5	0.002-0.06	0.002-1.0	0.004-1.5	0.004-0.5		0.005-0.5	
Ni	0.002-45.0	0.002-2.6	0.002-7.0	2.5-36.0	0.002-2.6	0.002-5.0	0.1-5.0	4.0-35.0	0.02-0.4	0.002-5.0	0.002-4.0
Р	0.002-1.5	0.002-0.5	0.002-0.5	0.01-0.5	0.002-1.2	0.002-0.1	0.002-0.1	0.002-0.1	0.002-0.05	0.002-0.1	0.002-0.1
Pb	0.005-0.25	0.005-0.05			0.005-0.05	0.005-0.05				0.005-0.1	
S	0.002-0.5	0.002-0.2	0.002-0.2	0.002-0.2	0.002-0.2	0.002-0.1	0.002-0.1	0.002-0.1	0.002-0.05	0.002-0.3	0.002-0.05
Sb	0.01-0.5	0.01-0.2	,			0.01-0.5				0.01-0.1	
Si	0.002-6.0	0.3-3.5	0.3-3.5	0.1-6.0	0.3-3.5	0.002-1.7	0.1-1.5	0.05-1.0	0.1-0.5	0.002-1.7	0.002-1.5
Sn	0.002-0.2	0.002-0.15			0.002-0.15	0.002-0.1				0.002-0.1	0.002-0.2
Ti	0.002-1.5	0.002-0.2			0.002-0.2	0.002-0.4	0.005-0.5	0.005-0.3		0.002-0.4	
V	0.002-3.5	0.002-0.4			0.002-0.4	0.002-1.0	0.01-1.0	0.01-0.8	0.2-3.5	0.002-1.0	0.002-0.3
W	0.005-25.0	0.01-0.1			0.01-0.1	0.005-0.4	0.05-0.5	0.01-4.0	0.5-22.0	0.05-0.3	
Zn	0.002-0.05	0.002-0.02				0.002-0.02					
Zr	0.002-0.5	0.002-0.08				0.002-0.1			ľ	0.005-0.5	

LIMITS OF DETECTION FOR THE GNR MINILAB 300 in IRON/STEEL MATERIALS